

Nordic Comfort Products AS
Box 3
NO-8640 HEMNESBERGET
NORWAY

Testing of seating furniture according to EN 16139:2013 (3 appendices)

Customer:	Nordic Comfort Products AS
Test object/ID:	Bar stool/Rio Black chrome 60 cm
Test method:	EN 16139:2013 Furniture - Strength, durability and safety - Requirements for non-domestic seating. Test level 1
Scope:	Stability tests and vertical static load on backrest
Date of test:	2018-10-16
Test result:	The tested object passed the test
Reservation:	The test results in this report apply solely to the specimen tested
Test environment:	23 ± 2°C and 50 ± 5% relative humidity

RISE Research Institutes of Sweden AB Building Technology - Wood Technological Assessment

Performed by

Examined by

Robert Almqvist

Bengt-Åke Andersson

Appendices

1. Test result (3 pages)
2. Description of test object (1 page)
3. Pictures (1 page)

RISE Research Institutes of Sweden AB

Postal address	Office location	Phone / Fax / E-mail
Box 857 SE-501 15 BORÅS Sweden	Brinellgatan 4 SE-504 62 BORÅS	+46 10 516 50 00 +46 33 13 55 02 info@ri.se

This report may not be reproduced other than in full, except
with the prior written approval of the issuing laboratory.

Appendix 1

Test result

Abbreviations: N/A = Not applicable
N/T = Not tested

Table 1

1.	Safety	EN 16139	Result
1.1	<p><u>General requirements</u></p> <p>The seating shall be so designed as to minimise the risk of injury to the user.</p> <p>All accessible parts shall be so designed that physical injury and damage are avoided.</p> <p>This requirement is met when:</p> <ul style="list-style-type: none"> a) accessible corners are rounded or chamfered; b) the edges of the seat, back rest and arm rests which are in contact with the user when sitting in the chair are rounded or chamfered; c) the edges of handles are rounded or chamfered in the direction of the force applied; d) all other edges are free from burrs and rounded or chamfered; e) the ends of hollow components are closed or capped. <p>Movable and adjustable parts shall be designed so that injuries and inadvertent operation are avoided.</p> <p>It shall not be possible for any load bearing part of the seating to come loose unintentionally.</p> <p>All parts which are lubricated to assist sliding shall be designed to protect users from lubricant stains when in normal use</p>	4.1	N/T
1.2	<p><u>Shear and squeeze points</u></p> <p>With the exception of tipping seats there shall be no shear and squeeze points created by parts of the seating operated by powered mechanisms, e.g. springs and gas lifts.</p> <p>There shall be no shear and squeeze points created by forces applied during normal use as well as during normal movements and actions</p> <p>Note!</p> <p>Shear and squeeze points that are created only during manually setting up and folding are acceptable, because the user can be assumed to be in control of his/her movements and to be able to cease applying the force immediately upon experiencing pain.</p>	4.2	N/T

Appendix 1

Table 2

2.	Stability	EN 1022	Result
2.1	Forwards overbalancing	6.2	Pass
2.2	Forwards overturning for seating with footrest	6.3	Pass
2.3	Sideways overbalancing, all seating without arms	6.4	Pass
2.4	Sideways overbalancing, all seating with arms	6.5	N/A
2.5	Rearwards overbalancing, all seating with backs	6.6	Pass

Table 3

3.	Strength, durability	Reference EN 1728	Cycles	EN 16139 level 1	Result
3.1	Seat and back static load test	6.4	10	Seat: 1600 N Back: 560 N	N/T
3.2	Seat front edge static load test	6.5	10	1300 N	N/T
3.3	Vertical static load on back rests	6.6	10	600 N Seat: 1300 N	Pass
3.4	Foot rest and leg rest static load test	6.8 and 6.9	10	1300 N	N/T
3.5	Arm sideways static load test	6.10	10	400 N	N/A
3.6	Arm downwards static load test	6.11	5	750 N	N/A
3.7	Vertical upwards static load on arm rests for stackable seating	6.13.2	10	250 N	N/A
3.7 Annex B	Vertical upwards static load on arm rests for seating which may be moved when occupied	6.13.1	10	1200 N	N/A

Appendix 1

3.	Strength, durability	Reference EN 1728	Cycles	EN 16139 level 1	Result
3.8	Seat and back durability test	6.17	100 000	Seat: 1000N Back: 300 N	N/T
3.9	Seat front edge durability test	6.18	50 000	800 N	N/T
3.10	Arm durability test	6.20	30 000	400 N	N/A
3.11	Foot rest durability test	6.21	50 000	1000 N	N/T
3.12	Leg forward static load test	6.15	10	500 N Seat: 1000 N	N/T
3.13	Leg sideways static load test	6.16	10	400 N Seat: 1000 N	N/T
3.14	Seat impact test	6.24	10x2	240 mm	N/T
3.15	Back impact test	6.25	10	210 mm/38°	N/T
3.16	Arm impact test	6.26	10	210 mm/38°	N/A
3.17	Auxiliary writing surface static load test	6.14	10	300 N	N/A
3.18	Auxiliary writing surface durability test	6.22	10 000	150 N	N/A

Appendix 2

Description of test object

Test object/ID: Bar stool/Rio Black chrome 60 cm

Dimensions

Width: 52.5 cm

Depth: 48.5 cm

Height: 97 cm

Seat height: 60 cm

Mass: 5.4 kg

Components

Frame/legs: Chromed metal tube Ø19 mm

Foot rest: Chromed metal wire Ø12 mm

Seat shell: Plastic

Sampling: The test object was selected by the customer

Date of arrival at
RISE test laboratory: 2018-09-11

Observed defects before testing: No defects

Appendix 3

Pictures



Figure 1



Figure 2



Figure 3



Figure 4