epd-global
Powered by EPD-Norway

Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

Coda

EPD-Global

Owner of the declaration:
New Comfort Products

Product:
Coda

Declared unit:
1 pcs

This declaration is based on Product Category Rules:
CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 026:2022 Part B for Furniture

Program operator:
EPD-Global

Declaration number:
NEPD-14040-14298

Issue date:
11.11.2025

Valid to:
11.11.2030

EPD software:
LCAno EPD generator ID: 371903

General information

Product

Coda

Owner of the declaration:

New Comfort Products
Contact person: Håkon Edvardsen
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Program operator:

EPD-Global
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Manufacturer:

New Comfort Products

Declaration number:

NEPD-14040-14298

Place of production:

New Comfort Products
juvikveien 1
8640 Hemnesberget, Norway

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 026:2022 Part B for Furniture

Management system:

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD-Global shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Organisation no:

No. 831088052

Declared unit:

1 pcs Coda

Issue date:

11.11.2025

Declared unit (cradle to gate) with option:

A1-A3, A4, A5, B2, B3, B4, C1, C2, C3, C4, D

Valid to:

11.11.2030

Year of study:

2022

Functional unit:

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Global's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Global, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Global's General Programme Instructions for further information on EPD tools

Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD-Global.

Developer of EPD: Vanja Johansen

Reviewer of company-specific input data and EPD: Grim Thomas Tovås

Verification of EPD tool:

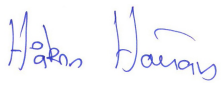
Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPD-Global's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Elisabet Amat, GREENIZE projects

(no signature required)

Approved:



Håkon Hauan, CEO EPD-Global

Product

Product description:

Coda chair is a stackable chair made, it has great mobility that secures soft movement and good comfort. The plastic shell is twofold that allows creative color combinations. The chair has integrated linking as standard. Coda can be supplied with brackets. The chair can be delivered with removable cushions in seat and in the back of the chair. Coda can be deliveres without linkink in a narrower model called "Coda Light" or with wheels as "Coda with cross". Both you'll find in the bottom of this document.

Product specification

Seat shell in PP, and legs in aluminium.

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Metal - Aluminium	0.80	17.63	0.03136	3.92
Metal - Brass	0.026	0.5729	0.004605	17.71
Metal - Steel	0.08	1.76	0.00	0.00
Plastic - Polyamide with glass fibre	1.29	28.47	0.00	0.00
Plastic - Polypropylene (PP)	2.27	49.94	0.00	0.00
Rubber, synthetic	0.074	1.63	0.00	0.00
Total	4.54	100.00	0.04	

Packaging	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Packaging - Cardboard	0.02	1.64	0.00	0.00
Packaging - Plastic	0.03	2.74	0.00	0.00
Packaging - Plastic straps	0.04	4.23	0.00	0.00
Packaging - Wood	0.95	91.39	0.00	0.00
Total incl. packaging	5.58	100.00	0.04	

Technical data:

Seat shell in PP, legs in aluminum

Market:

Norway

Reference service life, product

15 years

Reference service life, building

LCA: Calculation rules

Declared unit:

1 pcs Coda

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

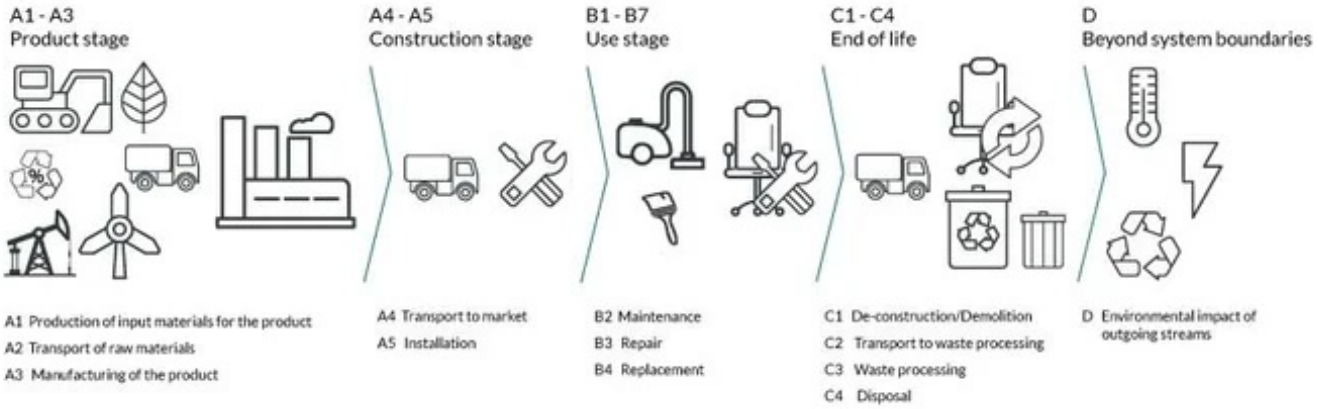
Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Metal - Aluminium	NEPD-4811-4063-NO	EPD	2021
Metal - Brass	ecoinvent 3.6	Database	2019
Metal - Steel	ecoinvent 3.6	Database	2019
Packaging - Cardboard	Modified ecoinvent 3.6	Database	2019
Packaging - Plastic	ecoinvent 3.6	Database	2019
Packaging - Plastic straps	ecoinvent 3.6	Database	2019
Packaging - Wood	Modified ecoinvent 3.6	Database	2019
Plastic - Polyamide with glass fibre	ecoinvent 3.6	Database	2019
Plastic - Polypropylene (PP)	ecoinvent 3.6	Database	2019
Rubber, synthetic	ecoinvent 3.6	Database	2019

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	X	X	X	MND	MND	MND	X	X	X	X	X

System boundary:



Additional technical information:

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, over 32 tonnes, EURO 6 (km)	53.3 %	300.00	0.023	l/tkm	6.90

Assembly (A5)	Unit	Value			
Waste, packaging, corrugated board box, 0 % recycled, to average treatment (kg)	kg	0.017			
Waste, packaging, plastic film (LDPE), to average treatment - A5 (kg)	kg	0.0285			
Waste, packaging, pallet, EUR wooden pallet, reusable, average treatment (kg)	kg	0.95			
Waste, packaging, PET straps, to average treatment - A5 (kg)	kg	0.044			

Maintenance (B2)	Unit	Value			
Water, tap water (m3)	m3	0.078			

Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36.7 %	85.00	0.043	l/tkm	3.66

Waste processing (C3)	Unit	Value			
Waste, materials to recycling (kg)	kg	0.113			
Waste treatment per kg Scrap steel, incineration with fly ash extraction (kg)	kg	0.08			
Waste treatment per kg Polypropylene (PP), incineration with fly ash extraction - C3 (kg)	kg	0.02			
Waste treatment per kg Scrap copper, incineration with fly ash extraction (kg)	kg	0.026			
Waste treatment per kg Non-hazardous waste, incineration with fly ash extraction - C3 (kg)	kg	3.54			
Waste treatment per kg Scrap aluminium, incineration with fly ash extraction (kg)	kg	0.80			
Waste treatment per kg Rubber, municipal incineration with fly ash extraction (kg)	kg	0.074			

Disposal (C4)	Unit	Value			
Landfilling of ashes and residues from incineration of Scrap steel (kg)	kg	0.05286			
Landfilling of ashes from incineration of Polypropylene, PP, process per kg ashes and residues - C4 (kg)	kg	0.0005952			
Landfilling of ashes and residues from incineration of Scrap copper (kg)	kg	0.02321			
Landfilling of ashes from incineration of Non-hazardous waste, process per kg ashes and residues - C4 (kg)	kg	0.8396			
Landfilling of ashes and residues from incineration of Scrap aluminium (kg)	kg	0.717			
Landfilling of ashes from incineration of Rubber, process per kg ashes and residues - C4 (kg)	kg	0.003869			

Benefits and loads beyond the system boundaries (D)	Unit	Value			
Substitution of primary steel with net scrap (kg)	kg	0.02714			
Substitution of electricity, in Norway (MJ)	MJ	2.24			
Substitution of thermal energy, district heating, in Norway (MJ)	MJ	33.84			
Substitution of primary Brass with net scrap (kg)	kg	0.0023			
Substitution of primary aluminium with net scrap (kg)	kg	0.08304			

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact							
Indicator		**Unit**	A1-A3	A4	A5	B2	B3
	GWP-total	kg CO_2 -eq	2.13E+01	1.19E-01	1.48E+00	2.69E-02	0
	GWP-fossil	kg CO_2 -eq	2.26E+01	1.19E-01	7.30E-03	2.67E-02	0
	GWP-biogenic	kg CO_2 -eq	-1.41E+00	5.10E-05	1.47E+00	1.68E-04	0
	GWP-luluc	kg CO_2 -eq	1.35E-01	3.63E-05	8.59E-07	4.35E-05	0
	ODP	kg CFC11 -eq	1.05E-06	2.87E-08	6.07E-10	2.37E-09	0
	AP	mol H+ -eq	1.22E-01	3.84E-04	1.87E-05	1.56E-04	0
	EP-FreshWater	kg P -eq	6.70E-04	9.48E-07	2.94E-08	2.14E-06	0
	EP-Marine	kg N -eq	1.99E-02	8.40E-05	1.13E-05	2.48E-05	0
	EP-Terrestial	mol N -eq	2.16E-01	9.37E-04	7.73E-05	2.88E-04	0
	POCP	kg NMVOC -eq	7.33E-02	3.68E-04	2.18E-05	9.05E-05	0
	ADP-minerals&metals[1]	kg Sb-eq	1.03E-03	2.12E-06	5.80E-08	7.48E-07	0
	ADP-fossil[1]	MJ	3.86E+02	1.94E+00	4.25E-02	4.57E-01	0
	WDP[1]	m^3	2.64E+03	1.48E+00	1.12E-01	8.18E+00	0

Indicator		**Unit**	B4	C1	C2	C3	C4	D
	GWP-total	kg CO_2 -eq	0	0	6.34E-02	8.58E+00	1.13E-02	-9.98E-01
	GWP-fossil	kg CO_2 -eq	0	0	6.33E-02	8.58E+00	1.13E-02	-9.73E-01
	GWP-biogenic	kg CO_2 -eq	0	0	2.62E-05	8.32E-05	6.68E-06	-3.87E-03
	GWP-luluc	kg CO_2 -eq	0	0	2.25E-05	1.41E-04	3.40E-06	-2.08E-02
	ODP	kg CFC11 -eq	0	0	1.43E-08	5.60E-08	3.53E-09	-1.43E-02
	AP	mol H+ -eq	0	0	1.82E-04	1.31E-03	8.00E-05	-7.68E-03
	EP-FreshWater	kg P -eq	0	0	5.06E-07	5.67E-06	1.13E-07	-5.52E-05
	EP-Marine	kg N -eq	0	0	3.60E-05	4.97E-04	2.85E-05	-1.24E-03
	EP-Terrestial	mol N -eq	0	0	4.03E-04	4.99E-03	3.15E-04	-1.36E-02
	POCP	kg NMVOC -eq	0	0	1.54E-04	1.23E-03	9.08E-05	-4.24E-03
	ADP-minerals&metals[1]	kg Sb-eq	0	0	1.75E-06	2.25E-06	1.95E-07	-6.05E-05
	ADP-fossil[1]	MJ	0	0	9.57E-01	1.52E+00	2.60E-01	-1.25E+01
	WDP[1]	m^3	0	0	9.26E-01	-2.38E+01	5.15E-01	-4.56E+02

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment: EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

Additional environmental impact indicators

Indicator		Unit	A1-A3	A4	A5	B2	B3
	PM	Disease incidence	1.09E-06	1.09E-08	2.71E-10	1.31E-09	0
	IRP[2]	kgBq U235 -eq	1.26E+00	8.46E-03	1.78E-04	3.16E-03	0
	ETP-fw[1]	CTUe	3.46E+02	1.42E+00	4.48E-02	4.95E-01	0
	HTP-c[1]	CTUh	2.18E-08	0.00E+00	2.00E-12	7.40E-11	0
	HTP-nc[1]	CTUh	5.42E-07	1.37E-09	1.18E-10	1.64E-09	0
	SQP[1]	dimensionless	9.46E+01	2.22E+00	5.23E-02	1.28E-01	0

Indicator		Unit	B4	C1	C2	C3	C4	D
	PM	Disease incidence	0	0	3.88E-09	8.35E-09	1.46E-09	-1.54E-07
	IRP[2]	kgBq U235 -eq	0	0	4.18E-03	5.77E-03	1.05E-03	-5.91E-02
	ETP-fw[1]	CTUe	0	0	7.10E-01	2.63E+01	1.80E-01	-3.70E+01
	HTP-c[1]	CTUh	0	0	0.00E+00	7.02E-10	7.00E-12	-2.43E-09
	HTP-nc[1]	CTUh	0	0	7.75E-10	1.49E-08	2.29E-10	-4.40E-08
	SQP[1]	dimensionless	0	0	6.70E-01	3.02E-01	5.21E-01	-1.90E+01

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality (dimensionless)

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use

Indicator		Unit	A1-A3	A4	A5	B2	B3
	PERE	MJ	1.17E+02	2.43E-02	9.70E-04	6.21E-02	0
	PERM	MJ	1.35E+01	0.00E+00	-1.35E+01	0.00E+00	0
	PERT	MJ	1.31E+02	2.43E-02	-1.35E+01	6.21E-02	0
	PENRE	MJ	2.22E+02	1.94E+00	4.25E-02	4.57E-01	0
	PENRM	MJ	9.94E+01	0.00E+00	-2.22E+00	0.00E+00	0
	PENRT	MJ	3.21E+02	1.94E+00	-2.18E+00	4.57E-01	0
	SM	kg	3.60E-02	0.00E+00	0.00E+00	0.00E+00	0
	RSF	MJ	5.25E-01	8.52E-04	2.68E-05	4.98E-03	0
	NRSF	MJ	2.13E-01	2.85E-03	1.52E-04	4.91E-03	0
	FW	m^3	8.66E-01	2.20E-04	2.53E-05	7.85E-02	0

Indicator		Unit	B4	C1	C2	C3	C4	D
	PERE	MJ	0	0	1.37E-02	1.43E-01	4.83E-03	-2.08E+01
	PERM	MJ	0	0	0.00E+00	-5.89E+01	0.00E+00	0.00E+00
	PERT	MJ	0	0	1.37E-02	-5.88E+01	4.83E-03	-2.08E+01
	PENRE	MJ	0	0	9.57E-01	1.88E+00	2.61E-01	-1.25E+01
	PENRM	MJ	0	0	0.00E+00	-3.79E+01	0.00E+00	0.00E+00
	PENRT	MJ	0	0	9.57E-01	-3.61E+01	2.61E-01	-1.25E+01
	SM	kg	0	0	0.00E+00	0.00E+00	0.00E+00	-7.47E-04
	RSF	MJ	0	0	4.90E-04	3.57E-03	1.27E-04	-3.56E-03
	NRSF	MJ	0	0	1.75E-03	0.00E+00	3.82E-03	-9.91E-01
	FW	m^3	0	0	1.02E-04	2.79E-03	2.36E-04	-3.97E-02

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

End of life - Waste

Indicator		Unit	A1-A3	A4	A5	B2	B3
	HWD	kg	6.27E-01	1.06E-04	0.00E+00	8.64E-05	0
	NHWD	kg	4.93E+00	1.68E-01	1.37E-01	5.55E-03	0
	RWD	kg	9.38E-04	1.32E-05	0.00E+00	2.68E-06	0

Indicator		Unit	B4	C1	C2	C3	C4	D
	HWD	kg	0	0	4.94E-05	0.00E+00	1.52E+00	2.72E-03
	NHWD	kg	0	0	4.66E-02	3.54E+00	1.28E-01	-2.96E-01
	RWD	kg	0	0	6.52E-06	0.00E+00	2.61E-06	-5.33E-05

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

End of life - Output flow

Indicator		Unit	A1-A3	A4	A5	B2	B3
	CRU	kg	0.00E+00	0.00E+00	9.03E-01	0.00E+00	0
	MFR	kg	0.00E+00	0.00E+00	5.28E-02	0.00E+00	0
	MER	kg	0.00E+00	0.00E+00	4.71E-02	0.00E+00	0
	EEE	MJ	0.00E+00	0.00E+00	3.38E-02	0.00E+00	0
	EET	MJ	0.00E+00	0.00E+00	5.11E-01	0.00E+00	0

Indicator		Unit	B4	C1	C2	C3	C4	D
	CRU	kg	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
	MFR	kg	0	0	0.00E+00	1.13E-01	0.00E+00	-1.01E-04
	MER	kg	0	0	0.00E+00	4.54E+00	0.00E+00	-1.21E-05
	EEE	MJ	0	0	0.00E+00	1.65E-01	0.00E+00	-7.64E-05
	EET	MJ	0	0	0.00E+00	2.49E+00	0.00E+00	-1.16E-03

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9.0 E-03 = 9.0*10-3 = 0.009"

Biogenic Carbon Content

Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0.00E+00
Biogenic carbon content in accompanying packaging	kg C	4.10E-01

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO2

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Nordic (kWh)	ecoinvent 3.6	145.70	g CO2-eq/kWh
Electricity, Norway (kWh)	ecoinvent 3.6	24.33	g CO2-eq/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

Additional Environmental Information

Key Environmental Indicators

Key environmental performance indicators	Unit	Product stage	Construction stage		Use stage			End-of-life				Net benefits and loads from reuse, recovery, and/or recycling
		A1-A3	A4	A5	B2	B3	B4	C1	C2	C3	C4	D
GWPtotal	kg CO_2 -eq	21.31	0.12	1.48	0.03	0.00	0.00	0.00	0.06	8.58	0.01	-1.00
Total energy consumption	MJ	340.17	1.96	0.04	0.53	0.00	0.00	0.00	0.97	2.03	0.27	-34.31
Share of recycled materials	%	0.64										

Additional environmental impact indicators required in NPCR Part A for construction products						
Indicator	Unit	A1-A3	A4	A5	B2	B3
GWPIOBC	kg CO_2 -eq	2.29E+01	1.19E-01	7.30E-03	2.69E-02	0

Indicator	Unit	B4	C1	C2	C3	C4	D
GWPIOBC	kg CO_2 -eq	0	0	6.34E-02	4.76E+00	1.84E-02	-9.75E-01

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

Variants and Options

Key environmental indicators (A1-A3) for variants of this EPD				
Variants	Weight (kg)	GWPtotal (kg CO_2 -eq)	Total energy consumption (MJ)	Amount of recycled materials (%)
Coda Light	3.57	19.68	326.11	0.67
Coda with wheels - without packaging	7.30	26.57	501.72	4.05

Key environmental indicators (A1-A3) for options for this EPD				
Options	Weight (kg)	GWPtotal (kg CO_2 -eq)	Total energy consumption (MJ)	Amount of recycled materials (%)
Coda seat cushion	0.60	1.62	32.57	9.41
Coda back cushion	0.43	1.20	24.83	11.32
Coda armlener	0.34	2.62	24.51	0.00

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